Tin- and Indium-Mediated Allylation in Aqueous Media: Application to Unprotected Carbohydrates

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Received March 2, 1993 (Revised Manuscript Received June 10, 1993®)

The convenient and efficient indium- and tin-mediated allylation method for extending the carbon chain of unprotected carbohydrates is illustrated by preparation of 4-6 and 9-10. Various 2-deoxyaldoses can be synthesized by the allylation of aldoses. Indium-mediated reactions between ethyl 2-(bromomethyl)acrylate and aldoses provide access to 2-keto-3-deoxyulosonic acids. These reactions are diastereoselective; the major product contains a *threo* relationship between the newly generated hydroxyl group and the C-2 hydroxyl group of the starting carbohydrate. Results obtained from reactions involving authentic organotin and organoindium reagents and from the corresponding heterogeneous reactions are similar.

Carbohydrate synthesis lacks a repertoire of efficient and versatile C-C bond forming reactions that can be carried out on unprotected carbohydrates in protic media. This paper reports the addition of allyl anion equivalents to the carbohyl group of unprotected carbohydrates mediated by metals such as indium, tin, and zinc (eq 1). The

$$\begin{array}{c} OH \\ \downarrow \\ HOCH_2(CH)_nCHO \end{array} + X \\ X \\ HOCH_2(CH)_nHC \\ HOCH_2(CH)_nH$$

double bond of the product homoallylic alcohols can be transformed to carbonyl or other functional groups. In preliminary experiments, the allylation showed high diastereoselectivity.¹ This methodology might be exploited in the preparation of a range of sugars, including heptoses, octoses, and other higher sugars.

The carbohydrate allylation methodology is an extension of procedures originally developed and applied to nonsugar aldehydes and ketones by Luche,^{2–5} Nokami,⁶ Benezra,⁷ and others.⁸ The method was extended to unprotected carbohydrates by Schmid and Whitesides.¹ The work of Li and Chan⁹^a established the utility of indium in aqueous media. Recently, Mosset and co-workers reported an indium-mediated allylation of aldimines.^{9b}

The characteristics of organometallic reactions that are useful in the chemistry of *unprotected* carbohydrates are that (a) they can be carried out in protic media, (b) the experimental protocol is straightforward, (c) they are both regio- and stereoselective, and (d) they are applicable to large-scale (multigram) preparations. In this paper, we describe the exploration and use of In and Sn in the elaboration of carbohydrates, compare the efficiencies and reactivities of these metals, and examine the hypothesis that organometallic reagents are intermediates in these

Abstract published in Advance ACS Abstracts, August 15, 1993.
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transformations. The results reported here are the product of exploratory work, and the reactions were not optimized; therefore, inferences regarding the limitations of these protocols might be inappropriate.

Results and Discussion

Stereochemistry and Regioselectivity. The configuration at the new stereocenter of the product homoallylic alcohols was unambiguously assigned by transforming adducts 1-3, derived from D-arabinose, D-ribose, and D-glucose, respectively, to the corresponding peracetylated heptose and octose derivatives 4-6 (Scheme I). Analysis of the ¹H NMR spectra of pyranoses 4-6 allowed assignment of the relative stereochemistry at the newly generated stereocenter. In each case, we observed a *threo* relationship between the newly generated hydroxyl group and the C-2 hydroxyl group of the starting carbohydrate.

The same strategy was used to assign the stereochemistry of the newly generated stereocenter in reactions involving a more complex allyic halide. Indium-mediated reactions of ethyl 2-(bromomethyl)acrylate with D-arabinose and D-ribose, followed by ozonolysis, yielded 9 and 10 (Scheme II). Li and Chan reported an indium-mediated reaction of methyl 2-(bromomethyl)acrylate and a nonsugar aldehyde in an aqueous medium and that this reaction could be used to synthesize 2-ketooctulonate derivatives.^{9a} Once again, the ¹H NMR spectra of these pyranoses indicated a *threo* relationship between the newly generated stereocenter and the C-2 hydroxyl group of the starting carbohydrate. This sequence can be used to synthesize 2-keto-3-deoxyoctulonate derivatives.¹⁰

Limited experience suggests that only the most reactive carbonyl group reacts with allyl halides when multiple carbonyl groups are present; products from reduction or multiple addition are not observed. For example, D-glucurono-6,3-lactone (11) reacted with allyl bromide, under the standard conditions, to give 12,¹¹ derived from selective

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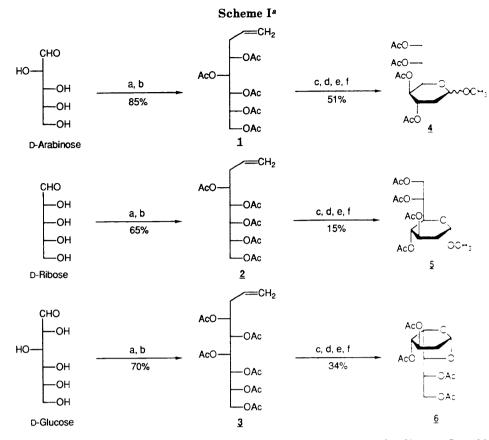
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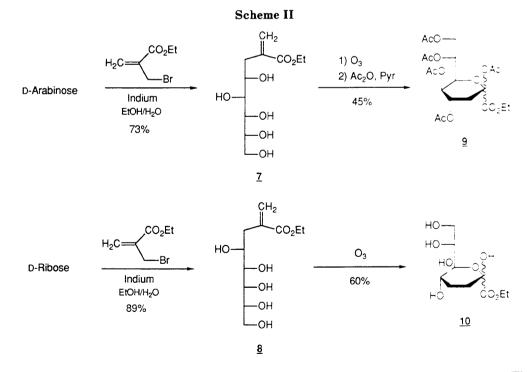
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^{(10) (}a) 3-Deoxy-D-manno-octulonate, also known as KDO, is not the major product of the reaction between D-arabinose and ethyl α -(bro-momethyl)acrylate. (b) Recently (+)-KDO has been synthesized using indium: Chan, T. H.; Li, C. J. Abstracts of Papers, 203rd National Meeting of the American Chemical Society, San Francisco, CA; American Chemical Society: Washington, DC, April, 1992; Abstract ORGN435. (11) The stereochemistry of 12 has not been established unambiguously,

⁽¹¹⁾ The stereochemistry of 12 has not been established unambiguously, but we infer the same *threo* relationship between the newly generated vicinal diols.



^a (a) Allyl bromide, Sn, EtOH/H₂O; (b) Ac₂O, pyr, DMAP; (c) NaOMe, MeOH; (d) O₃, MeOH/CH₂Cl₂, -70 °C; (e) MeOH. H[•], (f) Ac₂O, pyr.



allylation of the aldehyde group (Scheme III). No products resulting from allylation of the lactone were recovered.

Tin-Mediated Reactions. We previously described the use of tin metal in the addition of allyl anion equivalents to aldoses.¹ We have since explored a number of procedures for the reaction: the most convenient procedure involves heating a suspension of allylic bromide, tin powder, and aldose in a polar organic solvent containing

enough water to dissolve the sugar. The yield and diastereoselectivity of the reaction are largely independent of solvent, with the exception of the dioxane/water system where the diastereoselectivity was diminished (Table I). Rates of reaction are influenced by the solvent system: the rate of reaction in THF/H₂O is only about one-fifth that in EtOH/H₂O. For a given solvent system, the rate of the reaction is qualitatively proportional to the mole

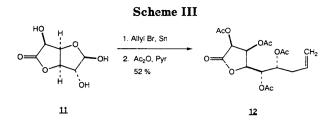


Table I. Diastereoselectivity of the Tin-Mediated Reaction^a of Allyl Bromide with D-Arabinose in Various Solvent Systems

organic cosolvent	organic/ H ₂ O (v/v)	diastereomeric ratio ^b (threo/erythro)	yield (%)°
EtOH	9:1	5.5 ^d	81
THF	1:1	5	69
	5:1	4	96
CH_3CN	1:1	3	95
·	5:1	6	74
	10:1	7	90
	20:1	7	59
1,4-dioxane	1:1	2	89
	5:1	3	54
1-propanol	1:1	5	52
	5:1	4	65
	10:1	6	64
MeOH	1:1	4	73
	5:1	4	53
DME	5:1	6	66
	10:1	7	90
	20:1	7	59
pyridine	1:1	no reaction	
	5:1	no reaction	
CH_3NO_2	1:1	no reaction	
	5:1	no reaction	

^a Reactions promoted by ultrasonication. ^b Diastereomeric ratio determined by ¹H NMR. ^c Isolated yield after peracetylation and chromatography. ^d Reference 1.

fraction of organic solvent in the mixture; however, there must be sufficient water in the reaction mixture to dissolve the sugar.

When stirred at room temperature, tin-mediated reactions proceed too slowly to be useful, but ultrasonication significantly increases the rate. Although both heating and ultrasonication accelerate the allylation reaction, heating is more convenient and gives greater acceleration. The allvlation of D-arabinose requires 2 h under reflux and 16-20 h when ultrasonicated.¹² The yield and diastereoselectivity obtained under both sets of conditions are similar.

The rates of reaction increase with increasing surface area of tin, other conditions being equal. Agitation of the tin with powdered glass or glass beads (≤ 100 mesh) also increases the rate of reaction. The reaction under reflux with powdered glass is completed in less than 1 h, and no loss of diastereoselectivity is observed, although the yield is slightly diminished. No special pretreatment of the metal is required, although finely powdered metal reacts more rapidly than coarsely granulated metal.

Indium-Mediated Reactions. Indium metal has been used in the allylation of carbonyl compounds^{9,13,14} and in the Reformatsky reaction.¹⁵⁻¹⁷ The use of indium in carbohydrate chemistry has been sparse. Indium is more

Table II. In- and Sn-Mediated Allylation and Allenylation of Carbohydrates

			yield, %	(ratio) ^b
starting sugar	halideª	product	Inc	Sn ^d
D-erythrose	A	13		52 (4:1)
D-arabinose	Α	1	74 (7:1)	85 (4:1)
	MA	7	73 (4:1)	
	Р	14	35 (>13:1)	
	С	15	78 (8:1)	69 (5:1)
	в	18		46 (10:1)
D-ribose	Α	2	60 (6:1)	65 (6:1)
	MA	8	89 (5:1)	
	в	16	65 (8:1)	
D-glucose	Α	3	63 (5:1)	70 (7:1)
D-mannose	Α	20	72 (5:1)	90 (6:1)
D-fructose	Α	17		60 (6:1)
11	Α	12		52 (6:1)

^a A = allyl bromide; B = 1-bromo-2-butyne; C = crotyl bromide; MA = ethyl 2-(bromomethyl)acrylate; P = prenyl bromide. ^b Diastereomeric ratio (threo/erythro) determined by ¹H NMR. ^c Stirred at rt in EtOH/H₂O (10:1) with In (150 mesh). ^d Ultrasonicated in $EtOH/H_2O$ (10:1) with Sn (100 mesh).

reactive toward allylic halides than tin,9 while still being incapable of reducing the aldehyde function. Reactions using indium, unlike those involving tin, proceed smoothly at room temperature with vigorous stirring.¹⁸ The rate of a reaction mediated by indium at room temperature is faster than that mediated by tin using ultrasonication and is comparable to that of a tin-mediated reaction carried out at reflux. The stereoselectivity and yield of indiumand tin-mediated reactions are similar.

Zinc-Mediated Reactions. A mixture of zinc powder and allyl bromide in ethanol/water (10/1) does not yield an allylation product after ultrasonication. Following reaction conditions described by Luche²⁻⁵ and Reissig,¹⁹ we used a solution of THF (or EtOH) and saturated aqueous NH₄Cl, but very little sugar dissolves in these solutions, and no reaction was observed.

Reactions with Organometallic Reagents. The direct addition of organometallic reagents, generated separately, to a solution of a sugar in a protic solvent gives homoallylic alcohols (eq 2). This strategy has been successfully applied

RCHO
$$\begin{array}{c} R^{1} \longrightarrow R^{2} \\ R^{3} \longrightarrow SnCl_{3}(or \ lnCl_{2}) \\ \hline Agueous \ EtOH \end{array} \qquad \begin{array}{c} OH \quad CH_{2} \\ R^{1} \longrightarrow R^{2} \\ \hline R^{2} \\ R^{2} \end{array} \qquad \begin{array}{c} (2) \\ R^{2} \\ R^{2} \\ R^{2} \end{array}$$

to non-sugar aldehydes, ketones, and acetals for the addition of allyl²⁰⁻²² and propargyl/allenyl^{23,24} groups in

⁽¹²⁾ Stirring at rt with broken glass or glass beads affords the same results, but at much slower rate than either ultrasonication or heating at reflux.

⁽¹³⁾ For the synthetic use of indium metal, see (a) Araki, S.; Katsumura, N.: Ito, H.; Butsugan, Y. Tetrahedron Lett. 1989, 30, 1581. (b) Araki, S.; Butsugan, Y. J. Chem. Soc., Chem. Commun. 1989, 1286.

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⁽¹⁸⁾ Replacement of the aqueous phase with 0.1 N HCl increases the rate of the reaction and, in some cases, enhances the efficiency.

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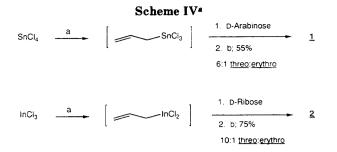
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^a (a) Allylmagnesium bromide/ether; (b) Ac₂O, pyr, DMAP.

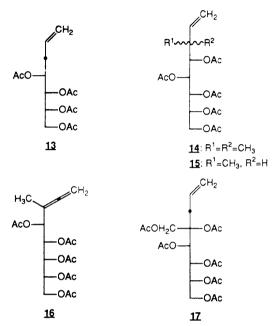
aprotic media such as CH_2Cl_2 or THF. Reaction of allyltrichlorotin with D-arabinose in EtOH/H₂O occurred very rapidly and yielded, after acetylation, 1 (Scheme IV). The diastereomeric ratio was similar to that observed in the reaction with metallic tin and allyl bromide. An allylindium reagent gave similar results, although the diastereoselectivity was improved. The reaction between allyldichloroindium and the aldose, in EtOH/H₂O, was essentially instantaneous at room temperature.

Organometallic species are good donors of allenyl groups. It appears that transmetalation proceeds with γ attack of the electrophile in accordance with an $S_E 2'$ mechanism.^{25,26} The formation of 18 is consistent with an S_E2' mechanism (Scheme V). Allyltri(n-butyl)tin does not add to D-arabinose under our reaction conditions, although similar tin compounds are reported to add an allyl moiety to nonsugar aldehydes and ketones in THF and CH_2Cl_2 .^{27,28} It seems that an electron-deficient organotin reagent must be used: allyltrichlorotin is more reactive than allyltrialkyltin;²⁹ the low solubility of the latter compound in aqueous media may also contribute to its lack of reactivity. We surveyed a number of organotin compounds prepared by reaction of alkyl, vinyl, propargyl, and allenyl magnesium halide compounds with SnCl4 or ClSnBu3 (Table III). Under the conditions we explored, only a few organometallics were successful participants in the addition reaction.

Reactions between the preformed organometallic reagents and sugars are faster, and easier to workup, than the heterogeneous reactions. The transmetalation reaction between Grignard reagents and tin or indium halides is also simple and rapid. In contrast, no allyl addition is observed if ZnCl_2 is used in place of SnCl_4 or InCl_3^{30} On the basis of similarity between the homogeneous and heterogeneous reactions, we postulate that the heterogeneous reactions proceed through organometallic intermediates.³¹

Variation of Allylic Halides. Various allyic halides have been used in indium- and tin-mediated reactions.²⁹ The reactions we report proceeded with allyl chloride, bromide, and iodide; the bromide gave the best combination of reactivity and stability toward solvolysis.

Crotyl bromide participated in a tin-mediated reaction with D-arabinose and generated 14 as the major product, an adduct that is formally formed by an S_E2' process.²⁵ Two new stereocenters are generated in this process, and four stereoisomers are possible. When the crude product is purified by chromatography, two isomers are isolated in 5:1 ratio; the major product contained a 1:1 mixture of two epimers at C-6 of the product. Prenyl bromide reacted with an aldose in the presence of indium in an S_E2' process as observed in 15, albeit in low yield, perhaps due to steric hindrance.



1-Bromo-2-butyne reacted smoothly with aldoses and yielded allene-containing products 16 and 18; alkynecontaining products were not observed. Propargyl bromide has been reported to react with non-sugar aldehydes, in the presence of tin metal,³² to yield both allene- and alkyne-containing products but failed to react with aldoses under our reaction conditions using either tin or indium.

Sugars. In general, pentoses react more readily than hexoses, and aldoses react more readily than ketoses. D-Fructose reacted with allyl bromide in a tin-mediated reaction to generate 17. D-Glucosamine did not react under the usual reaction conditions or at higher temperatures. Various N-protected derivatives of D-glucosamine and D-mannosamine did not participate in either tin- or indiummediated reactions. Aldose oximes and gluconic acids were also unreactive. The allyl addition products can be converted into higher aldoses via ozonolysis of their double bonds (Scheme II). They can also be converted to ketoses using a palladium-catalyzed oxidation³⁴ (Scheme VI). The terminal double bond can conceivably be used in other transformations.

Conclusions

The unoptimized tin- and indium-mediated addition of allyl anion equivalents to unprotected carbohydrates is

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⁽³⁰⁾ When allylmagnesium bromide is added to the suspension of $ZnCl_2$ in ether, the solution turned dark and precipitated a black allylzinc chloride.

⁽³¹⁾ Allyltributyltin fails to react with carbohydrates. A reactive organotin reagent seems necessary for this reaction to occur in aqueous conditions.

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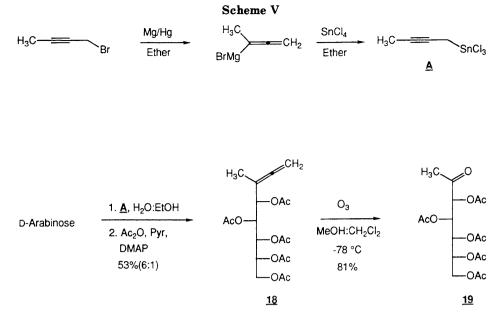


Table III. Summary of Organic Halides and Organometallic Reagents

A. Organic Halide	0

successful	metals (unsuccessful)	unsuccessful	metals used
H ₂ CH _X	In, Sn, (Zn)	H ₂ C=CH ₃ Br	In, Sn
	In, Sn ^a	Br _~ _H_Br	In, Sn
H₃C- = _X	In, Sn	H ₂ C=	In, Sn
		CH ₃ O ₂ C	Sn
H ₃ C H H ₃ C X	In, Sn	<u>⊬ = x</u>	In, Sn
H ₃ C H	In, Sn	(CH ₃) ₃ Si	Sn
		©×	In, Sn ^b
		Alkyl—	In, Sn

B.	Organometallic	Reagents

successful	unsuccessful
	$H_2C = \underbrace{H_2C}_{-Sn(n-Bu)_3}$
H ₃ CSnCi ₃ (or inCi ₂)	$H_2C = CO_2Et$ Sn(n-Bu) ₃ CH_3O Sn(n-Bu) ₃
	$H \longrightarrow SnR_3 / H_2C \longrightarrow SnR_3 R_3 = CI_m(n-Bu)_{3.m}$
	MeMgBr; EtMgBr/SnCl4 (THF) benzylMgCl/SnCl4 (THF, ether) phenylMgBr; ethynylMgBr/SnCl4 (THF) vinylMgBr/SnCl4 (THF) allenylMgBrc/SnCl4 (ether)
	TMSMgBr ^c /SnCl4 (ether)

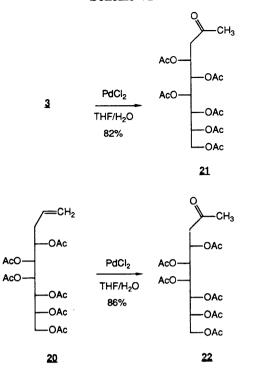
^a Sn mediates the reaction much more poorly than In. ^b Under ultrasonication, Wurtz coupling products were observed. ^c Reference 33.

versatile, convenient, and efficient. This methodology provides access to various 2-deoxyaldoses. The use of authentic organotin and organoindium reagents gave outcomes essentially identical to those obtained under heterogeneous conditions, implying common reactive species. Indium metal is superior to tin in most applications due to its increased reactivity. Indium-mediated reactions produce fewer byproducts and are more diastereoselective than the corresponding tin-mediated reactions.

Experimental Section

General Procedure A: Addition of Allyl Groups to Carbohydrates Using Tin Metal. To a solution of 1 mmol of the carbohydrate in 25 mL of ethanol/water (9/1) were added 2





mmol of tin powder (Alfa, 99.999%, 100 mesh), and 3 mmol of allyl bromide. The suspension was sonicated (in a stoppered Pyrex flask immersed in a ultrasound cleaning bath) or heated to reflux until the reaction was complete, as judged by consumption of the carbohydrate (checked by TLC: butanol/ acetone/water (4/5/1); usually complete after 12–16 h). The solution was neutralized with 6 N NaOH and filtered through a bed of Celite. The solvent was removed *in vacuo* and the residue was redissolved in 5 mL of pyridine. Acetic anhydride (3 mL) and (dimethylamino)pyridine (DMAP, 10 mg) were added. After the reaction mixture was stirred for 18 h at room temperature, the solvent was removed *in vacuo*, and the diastereomers were separated by SiO₂ chromatography (eluent: hexanes/acetone = 3/1).

General Procedure B: Addition of Allyl Groups to Carbohydrates Using Indium Metal. To a solution of 1 mmol of the carbohydrate in 25 mL of ethanol/water (10/1) were added 2 mmol of indium powder (Aldrich, 99.99%, 150 mesh), and 3 mmol of allyl bromide. The suspension was stirred at rt until the reaction was complete, as judged by consumption of the carbohydrate (checked by TLC: butanol/acetone/water (4/5/1); usually complete after 24-48 h). Some reactions required the use of 0.1 N HCl in place of water. The product was elaborated, processed, and purified as described in general procedure A.

General Procedure C: Addition of Allyl Groups to Carbohydrates Using Preformed Organoindium or Organotin Reagents. To a solution of 3 mmol of tin(IV) tetrachloride (or a suspension of indium(III) trichloride) in 10 mL of dry ether under N₂ was added an ether solution of allylmagnesium bromide (4 mL, 1 M). After being stirred for 5 min, the mixture was added to 2 mmol of the carbohydrate in 44 mL of ethanol/water (10/1). The homogeneous reaction mixture was stirred at room temperature until completion, as determined by consumption of the carbohydrate (checked by TLC: butanol/acetone/water (4/ 5/1); usually complete after 10 min to 2 h). The product was elaborated, processed, and purified as in general procedure A.

1,2,3,4,5-Penta-*O*-acetyl-6,7,8-trideoxy-L-*gulo*-7,8-octenitol (1). The product was prepared using general procedure A from 150 mg of D-arabinose: yield 341 mg (85%), colorless glass; $[\alpha]^{24}_{D}$ +2.96° (*c* 12.3, acetone); ¹H NMR (CDCl₃, 500 MHz) δ 5.68 (m, 1H, -CH=), 5.38 (dd, 1H, *J* = 4.22 and 7.00 Hz, H₃), 5.26 (dd, 1H, *J* = 4.17 and 6.61 Hz, H₄), 5.08 (m, 2H, ==CH₂), 5.03 (m, 1H, H₅), 5.01 (m, 1H, H₂), 4.20 (dd, 1H, *J* = 3.39 and 12.41 Hz, H_{1a}), 4.08 (dd, 1H, *J* = 5.44 and 12.41 Hz, H_{1b}), 2.39–2.28 (m, 2H, -CH₂-vinyl), 2.09, 2 × 2.03, 2.02, 2.01 (4s, 15H, 5 × Ac); ¹³C NMR $\begin{array}{l} (CDCl_3, 125\ MHz)\ \delta\ 170.43, 170.13, 169.84, 169.75, 131.96, 118.92, \\ 70.63, 70.29, 68.78, 68.58, 61.42, 35.11, 20.80, 20.71, 20.64, 20.50; \\ HRMS\ (FAB)\ calcd\ for\ C_{18}H_{26}O_{10}\ 403.1604,\ found\ 403.1620.\ Anal. \\ Calcd\ C,\ 53.73;\ H,\ 6.47.\ Found:\ C,\ 53.93;\ H,\ 6.91. \end{array}$

1,2,3,4,5-Penta-*O*-acetyl-6,7,8-trideoxy-D-*talo*-7,8-octenitol (2). The product was prepared using general procedure A from 150 mg of D-ribose: yield 260 mg (65%); colorless glass; $[\alpha]^{24}_{D}$ +7.92° (c 8.4, acetone); ¹H NMR (CDCl₃, 500 MHz) & 5.67 (m, 1H, -CH=), 5.23 (m, 2H, H₃, H₄), 5.18 (m, 1H, H₅), 5.13 (m, 1H, H₂), 5.04 (m, 2H, ==CH₂), 4.31 (dd, 1H, J = 3.27 and 12.07 Hz, H_{1a}), 4.13 (dd, 1H, J = 7.66 and 12.06 Hz, H_{1b}), 2.26 (m, 2H, -CH₂-vinyl), 2.16, 2.03, 2.02, 2.01, 1.99 (5s, 15H, 5 × Ac); ¹³C NMR (CDCl₃, 100 MHz) & 170.60, 170.28, 169.98, 169.50, 132.21, 118.80, 70.47, 69.95, 69.70, 68.77, 61.64, 35.40, 20.80, 20.67; HRMS (FAB) calcd for C₁₈H₂₈O₁₀ 403.1604, found 403.1589. Anal. Calcd C, 53.73; H, 6.47. Found: C, 54.10; H, 7.01.

1,2,3,4,5,6-Hexa-O-acetyl-7,8,9-trideoxy-D-glycero-L-gulo-8,9-nonenitol (3). The product was prepared using general procedure A from 180 mg of D-glucose: yield 332 mg (70%), colorless glass; $[\alpha]^{24}_{D}$ +16.94° (c 14.1, acetone); ¹H NMR (CDCl₃, 400 MHz) δ 5.65 (m, 1H, -CH=), 5.39 (dd, 1H, J = 2.55 and 8.30 Hz, H₃), 5.28 (m, 2H, H₄, H₆), 5.05 (m, 3H, H₅. =CH₂), 4.95 (m, 1H, H₂), 4.19 (dd, 1H, J = 2.68 and 12.55 Hz, H_{1a}), 4.09 (dd, 1H, J = 4.72 and 12.54 Hz, H_{1b}), 2.24 (m. 2H, -CH₂-vinyl), 2.11, 2.09, 2.06, 2.04, 2.02, 2.01 (6s, 18H, 6 × Ac); ¹³C NMR (CDCl₃, 100 MHz) δ 170.62, 170.12, 169.91, 169.74, 169.66, 132.10, 118.81, 70.42, 70.01, 68.40, 68.19, 67.92. 61.30, 35.40, 20.68, 20.59, 20.51, 20.42; HRMS (FAB) calcd for C₂₁H₃₀O₁₂ 475.1816, found 475.1804. Anal. Calcd C, 53.16; H, 6.33. Found: C, 52.59; H, 6.37.

Methyl 3,4,6,7-Tetra-O-acetyl-2-deoxy-D-glycero-D-guloheptopyranoside (4). To a solution of 230 mg (0.57 mmol) of 1, in 10 mL of dry methanol, 23 mmol of sodium were added. The reaction mixture was stirred at room temperature for 2 h and then quenched by the addition of solid CO_2 until the solution was neutral. The precipitate formed was removed by filtration and the filtrate concentrated in vacuo. The residue was redissolved in dichloromethane (15 mL) and methanol (3 mL). The solution was cooled to -70 °C, and ozone was bubbled through it for 10 min at -70 °C. Sodium sulfite (50 mg) was added to the reaction mixture at -70 °C, and the mixture was allowed to warm to rt over 1 h and then stirred at rt for 18 h. The mixture was filtered, and the filtrate concentrated in vacuo. The residue was dissolved in 5 mL of dry pyridine and 3 mL of acetic anhydride, and 10 mg of DMAP were added. After stirring for 18 h at rt, the solvents were removed in vacuo. The residue was purified by SiO₂ chromatography (eluent: hexanes/acetone = 3/1): yield 110 mg (51%, mixture of the two anomers, $\alpha/\beta = 2:3$, not separated); ¹H NMR (α-anomer, CDCl₃, 400 MHz) δ 5.11 (ddd, $1H, J = 2.30, 5.00, and 9.90 Hz, H_6), 4.86 (dd, 1H, J = 1.15 and$ 3.18 Hz, H₄), 4.78 (m, 1H, H₃), 4.73 (dd, $J_1 = J_2 = 2.60$ Hz, H₁), 4.48 (dd, 1H, J = 2.29 and 12.20 Hz, H_{7a}), 4.15 (m, 2H, H_5 , H_{7b}), 3.28 (s, 3H, OCH₃), 2.06–2.00 (4s, m, 14H, $4 \times Ac$, $H_{2ax,eq}$); ¹H NMR (β -anomer, CDCl₃, 400 MHz) δ 5.18 (ddd, 1H, \overline{J} = 2.38, 4.74, and 9.74 Hz, H₆), 5.02 (m, 1H, H₃), 4.78 (m, 1H, H₄), 4.57 (dd, 1H, J = 2.24 and 9.80 Hz, H₁), 4.39 (dd, 1H, J = 2.38 and 12.26 Hz, H_{7a}), 4.27 (dd, 1H, J = 4.79 and 12.27 Hz, H_{7b}), 3.96 $(dd, 1H, J = 1.36 and 9.74 Hz, H_5), 3.46 (s. 3H, OCH_3), 2.10, 2.05,$ 2.04, 1.99 (4s, 12H, $4 \times Ac$), 1.93 (ddd, 1H, J = 1.90, 2.24, and 14.30 Hz, H_{2eq}), 1.82 (ddd, 1H, J = 3.23, 9.80, and 14.30 Hz, H_{2ax}); HRMS (FAB) calcd for C₂₁H₃₀O₁₂Na 399.1267, found 399.1275.

Methyl 3,4,6,7-Tetra-O-acetyl-2-deoxy-α-D-*glycero*-D-*gluco*-heptopyranoside (5). The product was prepared from 80 mg (0.2 mmol) of 2 using the procedure described for 4: yield 12 mg (15%) and 48 mg ($\alpha + \beta$ mixture not further purified); ¹H NMR (CDCl₃, 400 MHz) δ 5.23 (ddd, 1H, J = 5.30, 9.70, and 11.60 Hz, H₃), 5.19 (ddd, 1H, J = 2.62, 3.73, and 7.70 Hz, H₆), 4.95 (dd, 1H, $J = J_2 = 9.70$ Hz, H₄), 4.79 (dd, 1H, J = 1.32 Hz and 3.65 Hz, H₁), 4.35 (dd, 1H, J = 3.73 and 12.00 Hz, H_{7a}), 4.19 (dd, 1H, J = 7.70 and 12.00 Hz, H_{7b}), 3.94 (dd, 1H, J = 3.65, 11.60, and 13.00 Hz, H_{2ax}); ¹³C NMR (CDCl₃, 100 MHz) δ 97.73, 70.15, 69.91, 69.15, 69.08, 61.84, 54.78, 34.70, 20.95, 20.87, 20.80; HRMS (FAB) calcd for C₂₁H₃₀O₁₂Na 399.1267, found 399.1283.

1,6-Anhydro-3,4,7,8-tetra-O-acetyl-2-deoxy- β -D-erythro-Lgulo-octopyranose (6). The product was prepared from 170 mg of 3 using the procedure described for 4, and the reaction mixture was heated to reflux for 50 min during the acetylation step: yield 45 mg (34%); ¹H NMR (CDCl₃, 400 MHz) δ 5.54 (dd, 1H, J = 1.40 and 1.94 Hz, H₁), 5.19 (ddd, J = 7.06, 8.91, and 10.09 Hz, H₃), 4.98 (dd, 1H, J = 4.32 and 8.91 Hz, H₄), 4.84 (ddd, 1H, J = 2.79, 5.13, and 7.36 Hz, H₇), 4.43 (dd, 1H, J = 2.78 and 12.33 Hz, H_{8a}), 4.39 (d, 1H, $J_{4.5}$ = 4.31, $J_{5.6} < 1$ Hz, H₅), 4.25 (d, 1H, J = 7.36 Hz, H₆), 4.07 (dd, 1H, J = 5.12 and 12.33 Hz, H_{8b}), 2.37 (ddd, 1H, J = 1.95, 7.07, and 13.20 Hz, H_{2eq}), 2.07, 2.06, 2.02, 2.01 (4s, 12H, 4 × Ac), 1.65 (ddd, 1H, J = 1.40, 10.09, and 13.20 Hz, H_{2at}); ¹³C NMR (CDCl₃, 100 MHz) δ 170.65, 170.22, 169.93, 169.80, 101.35, 74.18, 73.79, 70.95, 70.74, 67.78, 61.85, 36.95, 20.95, 20.78; HRMS (FAB) calcd for C₂₁H₃₀O₁₂Na 397.1111, found 397.1133.

Ethyl 2,3-Dideoxy-2-methylidene-D-*gluco*-octulonate (7). The product was prepared using general procedure B with 150 mg of D-arabinose and 2 mmol of ethyl (2-bromomethyl)acrylate. The product was purified by SiO₂ chromatography (eluent: MeOH/CH₂Cl₂ 1/10 gradient to 1/3): yield 193 mg (73%), white powder; ¹H NMR (CD₃OD, 500 MHz) δ 6.25 (d, 1H, J = 1.1 Hz, ==CH₂), 5.78 (d, 1H, J = 1.1 Hz, ==CH₂), 4.20 (q, 2H, J = 7.1 Hz, OCH₂), 3.93 (m, 1H, H₄), 3.77 (dd, 1H, J = 3.44 and 11.18 Hz, H_{8a}), 3.74 (dd, 1H, J = 1.84 and 3.80 Hz, H₅), 3.71 (m, 1H, H₇), 3.67 (dd, 1H, J = 4.1 and 14.1 Hz, CH_{2a}), 2.50 (dd, 1H, J = 8.85 and 14.1 Hz, CH_{2b}), 1.23 (t, 3H, J = 7.0 Hz, CH₃); ¹³C NMR (CD₃OD, 125 MHz) δ 169.19, 138.42, 128.91, 74.03, 73.20, 72.28, 64.38, 62.26, 37.38, 14.47; HRMS (FAB) calcd for C₁₁H₂₀O₇Na 287.1107, found 287.1105.

Ethyl 2,3-Dideoxy-2-methylidene-D-*altro*-octulonate (8). The product was prepared using general procedure B with 150 mg of D-ribose and 2 mmol of ethyl (2-bromomethyl)acrylate. The product was purified by SiO₂ chromatography (eluent: MeOH/CH₂Cl₂ 1/10 gradient to 1/3): yield 235 mg (89%), white powder; ¹H NMR (CD₃OD, 500 MHz) δ 6.20 (d, 1H, J = 1.5 Hz, =-CH₂), 5.76 (d, 1H, J = 1.5 Hz, ==CH₂), 4.17 (q, 2H, J = 7.1 Hz, OCH₂), 4.17 (m, 1H, H₄), 3.98 (m, 1H, H₇), 3.86 (dd, 1H, J = 5.52 and 10.1 Hz, H₈₈), 3.83 (dd, 1H, J = 4.18 and 9.42 Hz, H₆), 3.79 (dd, 1H, J = 1.92 and 10.2 Hz, H_{8b}), 3.27 (m, 1H, H₅), 2.63 (dd, 1H, J = 8.02 and 14.0 Hz, CH_{2a}), 2.55 (dd, 1H, J = 5.64 and 13.8 Hz, CH_{2b}), 1.23 (t, 3H, J = 7.0 Hz, CH₃); ¹³C NMR (CD₃OD, 125 MHz) δ 169.26, 138.57, 128.79, 74.36, 72.98, 72.43, 69.94, 63.89, 62.26, 37.33, 14.47; HRMS (FAB) calcd for C₁₁H₂₀O₇Na 287.1107, found 287.1107.

Ethyl 2,4,5,7,8-Penta-O-acetyl-3-deoxy-D-gluco-oct-2-ulopyranosonate (9). A solution of 100 mg of 7 in CH₂Cl₂ (15 mL) and MeOH (5 mL) was cooled to -78 °C before ozone was bubbled through it for 15 min. After addition of dimethyl sulfide (0.5 mL) at -78 °C, the reaction mixture was warmed to rt over 1 h. Stirring continued for 18 h at rt, and then the solvents were removed in vacuo. The residue was dissolved in 5 mL of dry pyridine and 3 mL of acetic anhydride, and 10 mg of DMAP were added. After stirring for 18 h at rt, the solvents were removed in vacuo. The residue was purified by SiO₂ chromatography (eluent: hexanes/acetone = 3/1): yield 81 mg (45%), colorless glass; ¹H NMR (CDCl₃, 500 MHz) & 5.20 (m, 1H, H₇), 5.03 (m, 1H, H₄), 4.92 (dd, 1H, J = 1.64 and 5.02 Hz, H₅), 4.89 (dd, 1H, J = 1.68 and 9.62 Hz, H₆), 4.49 (dd, 1H, J = 2.37 and 12.27 Hz, H_{80} , 4.25 (dd, 1H, J = 5.86 and 12.28 Hz, H_{8b}), 4.19 (q, 2H, J = 7.15 Hz, OCH₂), 2.42 (dd, 1H, J = 3.12 and 14.20 Hz, H_{3a}), 2.20 (dd, 1H, J = 3.49 and 14.95 Hz, H_{3b}), 2.08, 2.07, 2.06, 2.03, 2.00 (5s, 15H, 5 × Ac), 1.29 (t, 3H, J = 7.21 Hz, CH₃); ¹³C NMR (CDCl₃, 100 MHz) & 170.06, 169.71, 168.85, 168.05, 167.99, 94.75, 70.28, 68.05, 66.76, 63.75, 62.76, 61.79, 31.58, 22.65, 20.90, 20.76, 20.71, 14.11; HRMS (FAB) calcd for C₂₀H₂₈O₁₃Na 499.1428, found 499.1441.

Ethyl 3-Deoxy-D-*altro*-oct-2-ulopyranosonate (10). The product was prepared using the procedures for 9, starting from 200 mg (0.79 mmol) of 8, except the product was not peracetylated and purified by SiO₂ chromatography (eluent: MeOH/CH₂Cl₂ 1/10 gradient to 1/3), without further elaboration: yield 121 mg (60%), white powder; ¹H NMR (CD₃OD, 500 MHz) δ 4.36 (q, 2H, J = 7.13 Hz, OCH₂), 4.16 (m, 1H, H₇), 4.11 (dd, 1H, J = 4.51 and 10.15 Hz, H₆), 4.01 (dd, 1H, J = 2.07 and 11.36 Hz, H_{8a}), 3.95 (m, 1H, H₄), 3.82 (dd, 1H, J = 3.23 and 11.24 Hz, H_{8b}), 3.46 (dd, 1H, $J_1 = J_2 = 9.50$ Hz, H₅), 2.36 (dd, 1H, J = 4.93 and 13.18 Hz, H_{3a}), 1.77 (dd, 1H, J = 11.61 and 13.09 Hz, H_{3b}), 1.33 (t, 3H, J = 7.10

Hz, CH₃); $^{13}\mathrm{C}$ NMR (CD₃OD, 125 MHz) δ 174.23, 96.64, 75.21, 73.81, 70.58, 69.75, 64.94, 62.53, 40.02, 14.14; HRMS (FAB) calcd for C_{10}H_{18}O_8Na 289.0899, found 289.0887.

2,3,5,6-Tetra-*O*-acetyl-7,8,9-trideoxy-D-*glycero*-L-*gulo*-8,9nonenonic Acid 1,4-Lactone (12). The product was prepared using general procedure A with 176 mg of 11: yield 167 mg (52%), colorless glass; $[\alpha]^{24}_{D} + 2.16^{\circ}$ (c 2.0, acetone); ¹H NMR (CDCl₃, 500 MHz) δ 5.71-5.61 (m, 3H, H₂, H₃, -CH=), 5.49 (dd, 1H, J = 1.85 and 8.31 Hz, H₅), 5.13-5.06 (m, 2H, =-CH₂), 4.89 (m, 1H, H₆), 4.60 (dd, 1H, J = 3.12 and 11.29 Hz, H₄), 2.26 (m, 2H, CH₂), 2.16, 2.11, 2 × 2.08 (3s, 12H, 4 × Ac); ¹³C NMR (CDCl₃, 125 MHz) δ 170.21, 169.59, 169.06, 168.80, 131.72, 119.48, 76.63, 70.19, 69.30, 69.23, 67.81, 35.11, 20.80, 20.28, 20.02; HRMS (FAB) calcd for C₁₇H₂₂O₁₀Na 409.1111, found 409.1124.

1,2,3,4-Tetra-O-acetyl-5,6,7-trideoxy-D-*Jyxo*-6,7-heptenitol (13). The product was prepared using general procedure A from 120 mg of D-erythrose: yield 172 mg (52%), colorless glass; ¹H NMR (400 MHz, CDCl₃) δ 5.64 (m, 1H, -CH=), 5.25 (dd, 1H, J = 8.62 and 2.62 Hz, H₃), 5.15 (m, 1H, H₄), 5.08 (m, 1H, H₂), 5.03 (m, 2H, ==CH₂), 4.17 (dd, 1H, J = 2.61 and 12.56 Hz, H₁₆), 4.07 (dd, 1H, J = 4.84 and 12.50 Hz, H_{1b}), 2.22 (m, 2H, -CH₂-vinyl), 2.09, 2.01, 2.00, 1.99 (4s, 12H, 4 × Ac); ¹³C NMR (CDCl₃, 100 MHz) δ 170.53, 170.16, 169.81, 169.71, 132.27, 118.60, 70.01, 69.66, 68.29, 61.85, 35.39, 20.73, 20.61; HRMS (FAB) calcd for C₁₆H₂₂O₈ 331.1391, found 331.1377. Anal. Calcd C, 54.54; H, 6.67. Found: C, 54.48; H, 6.83.

1,2,3,4,5-Penta-O-acetyl-6,7,8-trideoxy-6,6-dimethyl-L-gulo-7,8-octenitol (14). The product was prepared using general procedure B with 1 mmol of D-arbinose and 2 mmol of prenyl bromide: yield 150 mg (35%); colorless glass; ¹H NMR (CDCl₃, 400 MHz) δ 5.88 (dd, 1H, J = 10.88 and 17.46 Hz, ==CH-), 5.28 (m, 2H, H₃, H₄), 5.05 (m, 1H, H₂), 5.00 (dd, 1H, J = 10.88 and 1.07 Hz, ==CH₂), 4.96 (dd, 1H, J = 17.46 and 1.07 Hz, =CH₂), 4.85 (d, 1H, J = 3.87 Hz, H₅), 4.24 (dd, 1H, J = 3.38 and 12.33 Hz, H_{1a}), 4.05 (dd, 1H, J = 5.99 and 12.33 Hz, H_{1b}), 2.11, 2.06, 2.03, 1.99, 1.97 (5s, 15H, 5 × Ac), 1.04, 0.99 (2s, 6H, 2 × CH₃); ¹³C NMR (CDCl₃, 100 MHz) δ 170.41, 170.20, 170.01, 169.62, 169.52, 142.98, 112.61, 74.61, 70.41, 69.31, 67.79, 61.49, 40.65, 23.53, 23.38, 2 × 20.64, 2 × 20.62, 20.55; HRMS (FAB) calcd for C₂₀H₃₀O₁₀Na 453.1735, found 453.1751.

6-Methyl-1,2,3,4,5-penta-O-acetyl-6,7,8-trideoxy-L-gulo-7,8-octenitols (15). The product was prepared using general procedure B with 150 mg of D-arabinose and 2 mmol of crotyl bromide. The products are isolated as a mixture of two diastereomers (1:1) at C₆: yield 287 mg (69%), colorless glass; $[\alpha]^{24}$ _D +2.84° (c 4.6, acetone); ¹H NMR (CDCl₃, 500 MHz) δ 5.75 (m, 1H, -CH==), 5.42 (dd, 1H, J = 3.65 and 7.30 Hz, H₃), 5.37 (dd, J = 4.43 and 8.10 Hz, 1H, H₄), 5.13 (m, 1H, =-CH₂), 5.05 (m, 1H, $=CH_2$, 5.03 (m, 1H, H₂), 5.01 (dd, 1H, J = 4.52 and 7.36 Hz, H₅), $4.25 (2dd, 1H, J = 3.48 and 7.05 Hz, H_{1a}), 4.13 (2dd, 1H, J = 3.12)$ and 5.67 Hz, H_{1b}), 2.55 (m, 1H, H₆), 2.15, 2.12, 2.10, 2.08, 2.04 (5s, 15H, $5 \times Ac$), 0.99 (2d, 3H, J = 6.83 Hz, CH₃); ¹³C NMR (CDCl₃, 125 MHz) δ 170.35, 170.25, 169.81, 169.68, 169.65, 138.67 and 137.97 (2C7), 116.78 and 116.01 (2C8), 73.51, 73.09, 69.90, 69.43, $69.29,\,68.98,\,68.54,\,68.61,\,68.54,\,61.50$ and $61.44(2C_1),\,39.18$ and 38.40 (2C₆), 20.68, 20.64, 20.61, 20.57, 20.52, 17.45 and 14.20 (2 \times CH₃); HRMS (FAB) calcd for C₁₉H₂₈O₁₀Na 439.1580, found 439.1600.

6-Methyl-1,2,3,4,5-penta-O-acetyl-6,7,8-trideoxy-D-talo-7,8-octadienitol (16). The product was prepared using general procedure B with 150 mg of D-ribose and 2 mmol of 1-bromo-2-butyne: yield 269 mg (65%), colorless glass; $[\alpha]^{24}_{\rm D}$ +0.64° (c 8.5, acetone); ¹H NMR (CDCl₃, 400 MHz) δ 5.39 (dd, 1H, J = 4.9 and 6.7 Hz, H₄), 5.35 (dd, 1H, J = 4.2 and 6.6 Hz, H₃), 5.32 (d, 1H, J = 2.9 Hz, H₅), 5.26 (m, 1H, H₂), 4.80 (m, 2H, =CH₂), 4.37 (dd, 1H, J = 3.2 and 12.2 Hz, H_{1a}), 4.16 (dd, 1H, J = 7.1 and 12.1 Hz, H_{1b}), 2.13, 2.09, 2.07, 2.06, 2.05 (5s, 15H, 5 × Ac), 1.74 (t, 3H, J = 3.2 Hz, CH₃); ¹³C NMR (CDCl₃, 100 MHz) δ 206.8, 170.42, 169.65, 169.56, 169.28, 95.14, 77.02, 71.38, 69.64, 69.43, 69.02, 61.68, 20.73, 20.63, 2 × 20.56, 20.42, 14.98; HRMS (FAB) calcd for C₁₉H₂₆O₁₀Na 437.1424, found 437.1438.

2-Allyl-hexa-O-acetyl-D-gluco-hexanitol (17). The product was prepared using general procedure A with 180 mg of D-fructose: yield 284 mg (60%), colorless glass; ¹H NMR (CDCl₃, 500 MHz) δ 5.81 (m, 1H, -CH=), 5.72 (d, 1H, J = 3.28 Hz, H₃), 5.57 (dd, 1H, J = 3.28 and 7.24 Hz, H₄), 5.09 (m, 3H, =CH₂; H₅),

4.53 (d, 1H, J = 12.22 Hz, H_{1a}), 4.36 (d, 1H, J = 12.34 Hz, H_{1b}), 4.26 (dd. 1H, J = 2.79 and 12.43 Hz, H_{6s}), 4.09 (dd, 1H, J = 5.88and 12.38 Hz, H_{6b}), 2.87 (dd, 1H, J = 7.57 and 14.81 Hz, -CH_{2a}vinyl) 2.68 (dd, 1H, J = 6.66 and 14.84 Hz, -CH_{2b}-vinyl), 2.12, 2.08, 2.06, 2 × 2.05, 2.01 (6s, 18H, 6 × Ac); ¹³C NMR (CDCl₃, 125 MHz) δ 170.31, 169.90, 169.75, 169.35, 169.32, 169.24, 131.18, 119.19, 83.16, 69.66, 69.14, 68.18, 63.56, 61.50, 36.26, 21.62, 20.71, 20.61, 20.50, 20.47, 20.41; HRMS (FAB) calcd for C₂₁H₃₀O₁₂Na 497.1635, found 497.1652.

6-Methyl-1,2,3,4,5-penta-O-acetyl-6,7,8-trideoxy-L-gulo-6,7-octadienitol (18). The product was prepared using general procedure C with 150 mg of D-arabinose and 2 mmol of 1-bromo-2-butvne: yield 190 mg (46%), colorless solid; $[\alpha]^{24}$ +3.44° (c 3.5, acetone); ¹H NMR (CDCl₃, 400 MHz) δ 5.47 (dd, 1H, J = 2.82 and 8.25 Hz, H₄), 5.35 (dd, 1H, J = 2.78 and 7.70 Hz, H₃), 5.31 (d, 1H, J = 8.28 Hz, H₅), 5.07 (m, 1H, H₂), 4.81 (m, $2H_{1} = CH_{2}$, 4.25 (dd, 1H, J = 3.23 and 12.36 Hz, H_{1a}), 4.07 (dd, 1H, J = 5.84 and 12.38 Hz, H_{1b}), 2.11, 2.09, 2.08, 2.07, 2.05 (5s, 15H, 5 × Ac), 1.75 (t, 3H, J = 3.19 Hz, CH₃); ¹³C NMR (CDCl₃, 100 MHz) δ 207.58, 170.38, 169.78, 169.69, 169.66, 169.45, 94.06, 76.64, 72.85, 69.00, 68.64, 68.52, 68.48, 61.73, 21.04, 20.75, 20.68, 20.57, 20.46, 14.37; HRMS (FAB) calcd for C19H26O10Na 437.1424, found 437.1424.

1-Deoxy-3,4,5,6,7-penta-O-acetyl-L-gulo-2-heptulose (19). Ozone was bubbled through a solution of 70 mg of 18 in 15 mL of dichloromethane and 5 mL of MeOH at -78 °C for 10 min. After addition of dimethyl sulfide (0.5 mL), the reaction mixture was warmed to room temperature and stirred for 18 h. The mixture was concentrated in vacuo, the residue was dissolved in 5 mL of dry pyridine and 3 mL of acetic anhydride, and 10 mg of DMAP was added. After being stirred at ambient temperature for 18 h, the reaction mixture was concentrated in vacuo, and the residue was purified by SiO2 chromatography (eluent: hexanes/ ethyl acetate = 1/1): yield 55 mg (81 %), colorless glass; ¹H NMR $(CDCl_3, 400 \text{ MHz}) \delta 5.62 \text{ (dd, 1H, } J = 3.77 \text{ and } 4.98 \text{ Hz, H}_4\text{)}, 5.48$ $(dd, 1H, J = 6.34 and 5.00 Hz, H_5), 5.27 (d, 1H, J = 3.76 Hz, H_3),$ 5.07 (m, 1H, H₆), 4.33 (dd, 1H, J = 3.61 and 12.34 Hz, H_{7a}), 4.12 $(dd, 1H, J = 5.69 and 12.36 Hz, H_{7b}), 2.22 (s, 3H, CH_3), 2.09, 2.08,$ 2.07, 2.06, 2.05 (5s, 15H, 5 × Ac); ¹³C NMR (CDCl₃, 100 MHz) δ 201.04, 170.48, 169.83, 169.71, 169.54, 169.51, 69.34, 68.70, 68.58, 68.18, 61.50, 26.89, 20.68, 20.63, 20.52, 20.46, 20.37; HRMS (FAB) calcd for C17H24O11Na 427.1216, found 427.1219.

1,2,3,4,5,6-Hexa-O-acetyl-7,8,9-trideoxy-L-glycero-D-manno-8,9-nonenitol (20). The product was prepared using general procedure A with 180 mg of D-mannose: yield 427 mg (90%), colorless glass; $[\alpha]^{24}_{D}$ +5.93° (c 12.2, acetone); ¹H NMR (CDCl₃, 400 MHz) δ 5.64 (m, 1H, -CH=), 5.43 (dd, 1H, J = 1.93 and 10.00 Hz, H₄), 5.29 (dd, 1H, J = 1.89 and 8.83 Hz, H₃), 5.13 (dd, 1H, J = 1.89 and 10.02 Hz, H₅), 5.01 (m, 2H, =-CH₂), 4.93 (m, 2H, H_2 , H_6), 4.16 (dd, 1H, J = 2.85 and 12.50 Hz, H_{1a}), 3.97 (dd, 1H, J = 5.36 and 12.50 Hz, H_{1b}), 2.17 (m, 2H, -CH₂-vinyl), 2.08, 2.04, 2 × 2.02, 2.00, 1.99 (5s, 18H, 6 × Ac); ¹³C NMR (CDCl₃, 100 MHz) δ 170.50, 170.33, 170.00, 169.78, 169.59, 132.50, 118.40, 69.49, 68.98, 68.04, 67.37, 66.86, 61.83, 35.61, 20.91, 20.87, 20.78, 20.64, 20.57; $HRMS\,(FAB)\,calcd\,for\,C_{21}H_{30}O_{12}\,475.1816,found\,475.1800.\,Anal.$ Calcd: C, 53.16; H, 6.33. Found: C, 52.86; H, 6.46. Large-Scale Preparation of 20. To a solution of 10 mmol

(1.8 g) of D-mannose in 200 mL of ethanol/water (9/1), 15 mmol

(1.78 g) of tin powder and 15 mmol of allyl bromide were added. The suspension was sonicated for 72 h and then neutralized by the addition of 1 N NaOH. The precipitate formed was removed by centrifugation, the solvent was removed in vacuo, and the residue was redissolved in 25 mL of pyridine. After the addition of acetic anhydride (15 mL) and 5 mg of DMAP, the solution was stirred at rt for 18 h. The solvent was removed and the residue purified by SiO₂ chromatography (eluent: hexanes/acetone 4/1 gradient to 1/1). Yield: 2.6 g (55%).

4.5.6.7.8.9-Hexa-O-acetyl-1,3-dideoxy-D-glycero-D-ido-2nonulose (21). To a solution of 100 mg (0.21 mmol) of 3 in 11 mL of THF/water (10/1) was added 45 mg (0.25 mmol) of PdCl₂ in one portion. The suspension was stirred at room temperature until TLC (hexanes/ethyl acetate = 2/1) showed completion of the reaction (3 h; $R_f = 0.2$). The reaction mixture was filtered through a bed of Celite, and the filtrate was concentrated in vacuo. The residue was purified by SiO₂ chromatography (eluent: hexanes/ethyl acetate 1/1): yield $85 \, \text{mg} (82 \,\%)$, colorless glass; [a]²⁴_D +1.52° (c 3.4, acetone); ¹H NMR (CDCl₃, 400 MHz) δ 5.50 (m, 1H, H₄), 5.45 (dd, 1H, J = 2.10 and 8.35 Hz, H₇), 5.35 $(dd, 1H, J = 2.03 and 8.91 Hz, H_6), 5.17 (dd, 1H, J = 1.67 and$ 8.81 Hz, H₅), 5.00 (m, 1H, H₈), 4.20 (dd, 1H, J = 2.77 and 12.50 Hz, H_{9a}), 4.08 (dd, 1H, J = 5.10 and 12.37 Hz, H_{9b}), 2.61 (m, 2H, $H_{3a,3b}$, 2.21, 2.08, 2.07, 2.05, 2.04, 2 × 2.02 (6s, 21H, 7 × Ac); ¹³C NMR (CDCl₃, 100 MHz) δ 203.95, 170.67, 170.13, 170.09, 169.83, $169.79, 71.08, 2 \times 68.44, 67.78, 67.09, 61.59, 43.89, 29.92, 20.70,$ 20.50; HRMS (FAB) calcd for C₂₁H₃₀O₁₃Na 513.1584, found 513.1605.

4.5.6.7.8.9-Hexa-O-acetyl-1.3-dideoxy-D-glycero-D-galacto-2-nonulose (22). The product was prepared and purified, using the procedure described for 21, from 100 mg of 20: yield 89 mg (86%), colorless glass; ¹H NMR (CDCl₃, 400 MHz) δ 5.45 (dd, 1H, J = 1.96 and 10.09 Hz, H₆), 5.35 (dd, 1H, J = 1.93 and 9.06 Hz, H₇), 5.20 (m, 1H, H₄), 5.10 (dd, 1H, J = 1.55 and 10.13 Hz, H₅), 4.99 (m, 1H, H₈), 4.16 (dd, 1H, J = 2.69 and 12.53 Hz, H_{9a}), 4.00 (dd, 1H, J = 5.12 and 12.53 Hz, H_{9b}), 2.55 (m, 2H, $H_{3a,3b}$), 2.10, 2 × 2.06, 2 × 2.03, 2.02, 2.01 (5s, 21H, 7 × Ac); ¹³C NMR (CDCl₃, 100 MHz) § 204.16, 170.52, 170.18, 169.87, 68.72, 67.96, 67.34, 66.69, 61.85, 43.48, 29.99, 20.86, 20.80, 20.66, 20.59; HRMS (FAB) calcd for $C_{21}H_{30}O_{13}Na$ 513.1584, found 513.1598.

Acknowledgment. This research was supported by the NIH, through GM 30367. A Predoctoral Fellowship was provided by Eli Lilly to E.K. and a postdoctoral fellowship by the National Cancer Institue to D.M.G.W.S. was an Erwin Schrödinger Postdoctoral Fellow of the Fonds zur Förderung der wissenschaftlichen Forschung in Österreich (Austrian Science foundation).

Supplementary Material Available: Copies of ¹³C NMRspectra of 7-10, 12, 14-19, 21, and 22 (14 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.